

2504 : For annealed copper pipes



The holes in the die have a 90° chamfer on one side for forming tapered flanges with the turn pin.
 The other side may be used for forming flat flanges after first forming a tapered flange. 4 opposing pegs are provided for securing the die in a parallel vice. Phosphate finish.
 Supplied in a metal case complete with turn pin plus single and stepped mandrels.

COMPOSITION OF SET	KG	REF
DIE FOR PIPE O.D. : 6 - 8 - 10 - 12 - 14 MM, 90° TURN PIN FOR PIPE O.D. : 6 TO 14 MM, SINGLE SIZE MANDREL 10 TO 12 MM DIA, STEPPED MANDRELS 8 TO 14 MM	1,350	250401
DIE FOR PIPE O.D. : 10 - 12 - 14 - 16 - 18 - 20 - 22 MM, 90° TURN PIN FOR PIPE O.D. : 10 TO 22 MM, SINGLE SIZE MANDREL 16 MM Ø. STEPPED MANDRELS 10 AND 18, 12 AND 20 AND 15 AND 22 MM Ø.	3,440	250402
DIE FOR PIPE O.D. : 10 - 12 - 14 - 16 - 18 - 20 - 22 MM, 90° TURN PIN FOR PIPE O.D. : 10 TO 22 MM, SINGLE SIZE MANDREL 16 MM Ø, STEPPED MANDRELS 10 AND 18, 12 AND 20 AND 14 AND 22 MM Ø.	3,400	250403

2504 : Die



The holes in the die have a 90° chamfer on one side for forming tapered flanges with the turn pin. The other side may be used for forming flat flanges after first forming a tapered flange.

PIPE O.D. MM	KG	REF
6 - 8 - 10 - 12 - 14	0,480	250411
10 - 12 - 15 - 16 - 18 - 20 - 22	1,180	250412
10 - 12 - 14 - 16 - 18 - 20 - 22	1,175	250413
28 - 30 - 32 - 36 - 40	3,300	250414